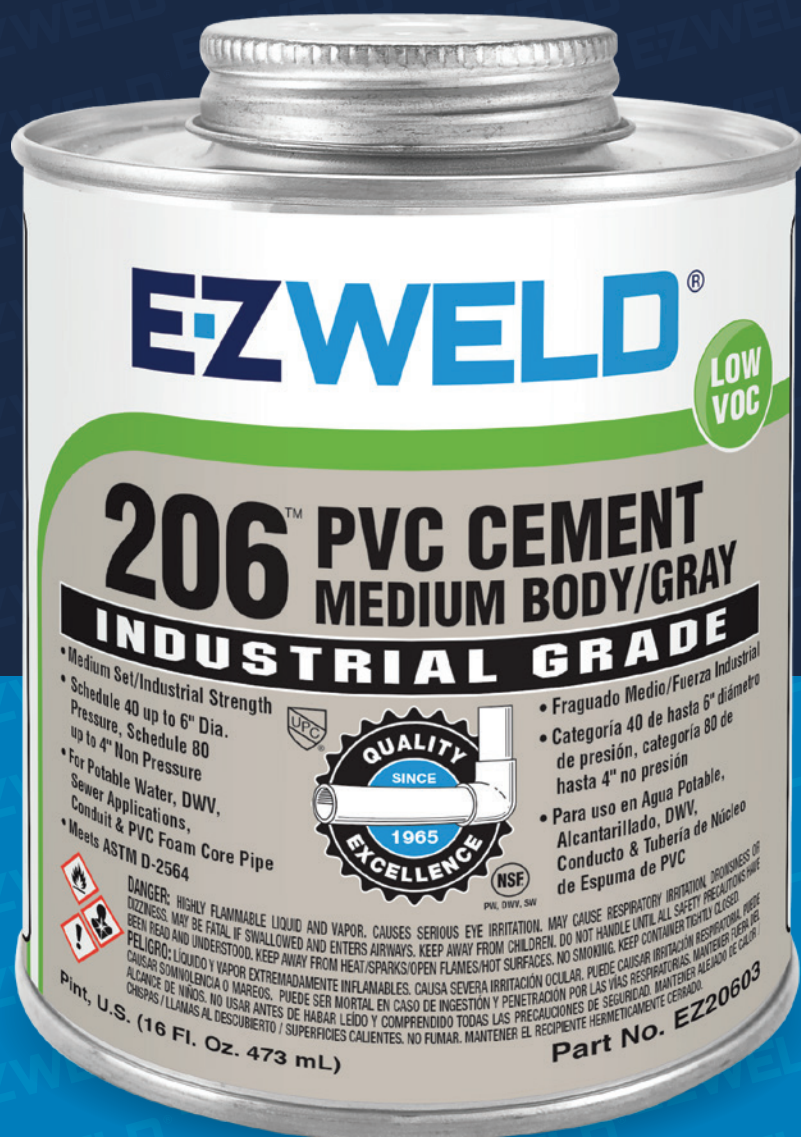


E-ZWELD®

E-Z WELD® 206 Low VOC Industrial Grade Gray PVC Cement GHS SAFETY DATA SHEET



SECTION 1 - PRODUCT AND COMPANY IDENTIFICATION

Product Name: E-Z WELD® 206 Low VOC Industrial Grade Gray Medium Body PVC Cement
Product Use: Low VOC Solvent Cement for bonding PVC Pipe & Fittings
Manufacturer: E-Z WELD Group LLC 1661 President Barack Obama Hwy, Riviera Beach, FL 33404 USA Tel: 1-561-844-0241 Fax: 1-561-848-8958.
Supplier:
For Emergency: Transportation / Medical Issues: INFOTRAC Tel: 800-535-5053, +1 352-323-3500 (International).

SECTION 2 - HAZARDS IDENTIFICATION

Health

Acute Toxicity: Category 4

Skin Irritation: Category 3

Skin Sensitization: No

Eye: Category 2

Environmental

Acute Toxicity: None Known

Chronic Toxicity: None Known

Physical

Flammable Liquid: Category 2

GHS Label:



Signal Word: Danger

WHMIS Classification:

Class B, Division 2; Class D, Division 1B

Hazard Statements

H225: Highly flammable liquid and vapor

H319: Causes serious eye irritation

H332: Harmful if inhaled

H335: May cause respiratory irritation

H336: May cause drowsiness or dizziness

H351: Suspected of causing cancer

EUH019: May form explosive Peroxides

EUH066: Repeated exposure may cause skin dryness or cracking

Precautionary Statements

P210: Keep away from heat / sparks / open flames / hot surfaces - No smoking

P261: Avoid breathing dust / fume / gas / mist / vapors / spray

P280: Wear protective gloves/protective clothing / eye protection / face protection

P304+P340: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing

P337+P313: Get medical advice / attention

P403+P233: Store in a well ventilated place. Keep container tightly closed

P501: Dispose off contents / container in accordance with local regulation

SECTION 3 COMPOSITION/INFORMATION ON INGREDIENTS

	CAS#	EINECS#	REACH Pre-registration Number	Concentration % by Weight
Tetrahydrofuran (THF)	109-99-9	203-726-8	05-2116297729-22-0000	42-60
Methyl Ethyl Ketone (MEK)	78-93-3	201-159-0	05-2116297728-24-0000	5-25
Cyclohexanone	108-94-1	203-631-1	05-2116297718-25-0000	10-25
Acetone	67-64-1	200-662-2	05-2116297713-35-0000	5-15

All of the constituents of this adhesive product are listed on the TSCA inventory of chemical substances maintained by the US EPA, or are exempt from that listing.

* Indicates this chemical is subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act of 1986 (40CFR372).

indicates that this chemical is found on Proposition 65's List of chemicals known to the State of California to cause cancer or reproductive toxicity.

OUR NAME IS OUR BOND

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▶ SECTION 4 - FIRST AID MEASURES

Contact With Eyes: Flush eyes immediately with plenty of water for 15 minutes and seek medical advice immediately.

Skin Contact: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water. If irritation develops, seek medical advice.

Inhalation: Remove to fresh air. If breathing is stopped, give artificial respiration. If breathing is difficult, give Oxygen. Seek medical advice.

Ingestion: Rinse mouth with water. Give 1 or 2 glasses of water or milk to dilute. Do not induce vomiting. Seek medical advice immediately.

Likely Routes of Exposure: Inhalation, Eye and Skin Contact.

Acute Symptoms & Effects:

Inhalation: Severe overexposure may result in nausea, dizziness, headache. Can cause drowsiness, irritation of eyes and nasal passages.

Eye Contact: Vapors slightly uncomfortable. Overexposure may result in severe eye injury with corneal or conjunctival inflammation on contact with the liquid.

Skin Contact: Liquid contact may remove natural skin oils resulting in skin irritation. Dermatitis may occur with prolonged contact.

Ingestion: May cause nausea, vomiting, diarrhea and mental sluggishness.

Chronic (long-term) Effects: Category 2 Carcinogen

▶ SECTION 5 - FIREFIGHTING MEASURES

Suitable Extinguishing Media: Dry chemical powder, Carbon Dioxide Gas, Foam, Halon, Water fog.

Unsuitable Extinguishing Media: Water spray or Steam.

Exposure Hazards: Inhalation and dermal contact

Combustion Products: Oxides of Carbon, Hydrogen Chloride and Smoke

Protection for Firefighters: Self-contained breathing apparatus or full-face positive pressure airline masks.

Health: HMIS: 2 • NFPA: 2

Flammability: HMIS: 3 • NFPA: 3

Reactivity: HMIS: 0 • NFPA: 0

PPE: HMIS: B • NFPA: -

0-Minimal

1-Slight

2-Moderate

3-Serious

4-Severe

▶ SECTION 6 - ACCIDENTAL RELEASE MEASURES

Personal Precautions: Keep away from heat, sparks and open flame. Provide sufficient ventilation, use explosion-proof exhaust ventilation equipment or wear suitable respiratory protective equipment. Prevent contact with skin or eyes (see section 8).

Environmental Precautions: Prevent product or liquids contaminated with product from entering sewers, drains, soil or open water source.

Methods for Cleaning up: Clean up with Sand or other inert absorbent material. Transfer to a closable Steel Vessel.

Materials Not to be Used for Clean up: Aluminum or Plastic Containers

▶ SECTION 7 - HANDLING AND STORAGE

Handling: Avoid breathing of vapor, avoid contact with eyes, skin and clothing.

Keep away from ignition sources, use only electrically grounded handling equipment and ensure adequate ventilation/fume exhaust hoods.

Do not eat, drink or smoke while handling.

Storage: Store in ventilated room or shade below 43 °C (110 °F) and away from direct sunlight.

Keep away from ignition sources and incompatible materials: Caustics, Ammonia, Inorganic Acids, Chlorinated Compounds, strong Oxidizers and Isocyanates.

Follow all precautionary information on container label, product bulletins and solvent cementing literature.

▶ SECTION 8 - PRECAUTIONS TO CONTROL EXPOSURE / PERSONAL PROTECTION

Exposure Limits:

Component	ACGIH TLV	ACGIH STEL	OSHA PEL	OSHA STEL
Tetrahydrofuran (THF)	50 ppm	100 ppm	200 ppm	N/E
Methyl Ethyl Ketone (MEK)	200 ppm	300 ppm	200 ppm	N/E
Cyclohexanone	20 ppm	50 ppm	50 ppm	N/E
Acetone	500 ppm	750 ppm	1000 ppm	N/E

Component	OSHA PEL Ceiling	CAL/OSHA PEL	CAL/OSHA Ceiling	CAL/OSHA STEL
Tetrahydrofuran (THF)	N/E	200 ppm	N/E	250 ppm
Methyl Ethyl Ketone (MEK)	N/E	200 ppm	N/E	300 ppm
Cyclohexanone	N/E	25 ppm	N/E	N/E
Cyclohexanone	N/E	500 ppm	3000 ppm	750 ppm

Engineering Controls: Use local exhaust as needed.

Monitoring: Maintain breathing zone airborne concentrations below exposure limits.

Personal Protective Equipment (PPE):

Eye Protection: Avoid contact with eyes, wear splash-proof chemical goggles, face shield, safety glasses (spectacles) with brow guards and side shields, etc. as may be appropriate for the exposure.

Skin Protection: Prevent contact with the skin as much as possible. Butyl rubber gloves should be used for frequent immersion.

Use of solvent-resistant gloves or solvent-resistant barrier cream should provide adequate protection when normal adhesive application practices and procedures are used for making structural bonds.

Respiratory Protection: Prevent inhalation of the solvents. Use in a well-ventilated room. Open doors and/or windows to ensure airflow and air changes. Use local exhaust ventilation to remove airborne contaminants from employee breathing zone and to keep contaminants below levels listed above. With normal use, the Exposure Limit Value will not usually be reached. When limits approached, use respiratory protection equipment.

▶ SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Gray, medium syrupy liquid

Odor: Ketone.

pH: Not Applicable

Melting / Freezing Point: -108.5 °C (-163.3 °F) Based on first melting component: THF

Boiling Point: 56 °C (133 °F) Based on first boiling component: Acetone

Flash Point: -20 °C (-4 °F) TCC based on Acetone

Specific Gravity: 0.963 ± 0.10 @ 73 °F (23 °C)

Solubility: Solvent portion soluble in water, resin portion separates out.

Partition Coefficient n-octanol/water: Not Available

Auto-ignition Temperature: 321 °C (610 °F) based on THF

Decomposition Temperature: Not Applicable

VOC Content: When applied as directed, per SCAQMD Rule 1168, Test Method 316A, VOC content is: < 510 g/l.

Odor Threshold: 0.88 ppm (Cyclohexanone)

Boiling Range: 56 °C (151 °F) to 156 °C (313 °F)

Evaporation Rate: > 1.0 (BUAC = 1)

Flammability: Category 2

Flammability Limits: LEL: 1.1% based on Cyclohexanone

UEL: 12.8% based on Acetone

Vapor Pressure: 190 mm Hg @ 20 °C (68 °F) Acetone

Vapor Density: >2.0 (Air = 1)

Viscosity: Medium body

▶ SECTION 10 - STABILITY AND REACTIVITY

Stability: Stable

Hazardous Decomposition Products: None in normal use. When forced to burn, this product gives off Oxides of Carbon, Hydrogen Chloride and smoke.

Conditions to Avoid: Keep away from heat, sparks, open flame and other ignition sources.

Incompatible Materials: Oxidizers, strong acids and bases, Amines, Ammonia.

▶ SECTION 11 - TOXICOLOGICAL INFORMATION

Toxicity	LD ₅₀	LC ₅₀	Target Organs
Tetrahydrofuran (THF)	Oral: 2842 mg/kg (rat); Oral: 5800 mg/kg (rat)	Inhalation 3 hrs: 21,000 mg/m ³ (rat)	STOT SE3
Methyl Ethyl Ketone (MEK)	Oral: 2737 mg/kg (rat), Dermal: 6480 mg/kg (rabbit)	Inhalation 8 hrs: 23,500 mg/m ³ (rat)	STOT SE3
Cyclohexanone	Oral: 1535 mg/kg (rat), Dermal: 948 mg/kg (rabbit)	Inhalation 4 hrs: 8,000 PPM (rat)	
Acetone	Oral: 5800 mg/kg (rat)	Inhalation 50,100 mg/m ³ (rat)	STOT SE3

Reproductive Effects: Not Established

Teratogenicity: Not Established

Mutagenicity: Not Established

Embryotoxicity: Not Established

Sensitization to Product: Not Established

Synergistic Products: Not Established

▶ SECTION 12 - ECOLOGICAL INFORMATION

Ecotoxicity: None Known

Mobility: In normal use, emission of volatile organic compounds (VOC's) to the air takes place, typically at a rate of < 510 g/l.

Degradability: Not readily biodegradable

Bioaccumulation: Minimal to none.

▶ SECTION 13 - WASTE DISPOSAL CONSIDERATIONS

Follow local and national regulations. Consult disposal expert.

▶ SECTION 14 - TRANSPORT INFORMATION

Proper Shipping Name: Adhesives

Hazard Class: 3

Secondary Risk: None

Identification Number: UN 1133

Packing Group: PG II

Label Required: Class 3 Flammable Liquid

Marine Pollutant: No

Exception for Ground Shipping

DOT Limited Quantity: Up to 5L per inner packaging, 30 kg gross weight per package.

Consumer Commodity: Depending on packaging, these quantities may qualify under DOT as "ORM-D".

TDG Information

TDG Class: Flammable Liquid 3

Shipping Name: Adhesives

UN Number / Packing Group: UN 1133, PG II

▶ SECTION 15 - REGULATORY INFORMATION

Precautionary Label Information: Highly Flammable, Irritant, Carc. Cat. 2

Ingredient Listings: USA TSCA, Europe EINECS, Canada DSL, Australia AICS, Korea ECL/TCCL, Japan MITI (ENCS)

Symbols: F, Xi

Risk Phrases: R11: Highly flammable • R19: May form explosive peroxide • R20: Harmful by inhalation. • R36/37: Irritating to eyes and respiratory system. • R66: Repeated exposure may cause skin dryness or cracking • R67: Vapors may cause drowsiness and dizziness

Safety Phrases: S2: Keep out of the reach of children • S9: Keep container in a well-ventilated place. • S16: Keep away from sources of ignition - No smoking. • S25: Avoid contact with eyes. • S26: In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. • S29: Do not empty into drains. • S33: Take precautionary measures against static discharges. • S46: If swallowed, seek medical advice immediately and show this can or label.

▶ SECTION 16 - OTHER INFORMATION

Specification Information:

Department Issuing Data Sheet: Environmental Health & Safety

E-mail Address: EHInfo@E-ZWeld.com

Training Necessary: Yes, training in practices and procedures contained in product literature.

Reissue Date / Reason for Reissue: October-2018 / changed format

Intended Use of Product: Solvent cement for bonding PVC pipe & fittings

All ingredients are compliant with the requirements of the European Directive on RoHS (Restriction of Hazardous Substances).

This product is intended for use by skilled individuals at their own risk. The information contained herein is based on data considered accurate based on current state of knowledge and experience. However, no warranty is expressed or implied regarding the accuracy of this data or the results to be obtained from the use thereof.

206 LOW VOC PVC CEMENT MEDIUM BODY/GRAY

General Description

E-Z Weld Medium Body/ Gray is a medium bodied medium set PVC/uPVC Solvent Cement. This cement is part of our Industrial Grade line of products. It is formulated to provide good gap filling properties. This product was formulated to provide cost effective cement for joining PVC pipes & fittings for up to 6" diameter, interference fit. When joining large diameter pipe & fittings the use of primers is highly recommended.

Application:

Gray, Medium Body, PVC / uPVC cement for use on pipe and fittings up to 6" (160 mm) diameter for Schedule 40 and 4" (110 mm) for Schedule 80. Industrial strength formula for industrial, irrigation, DWV, electrical conduit, and PVC foam core pipe. For superior joint use with E-Z Weld Primer, Purple (No.212) or Clear (No. 211). Never add thinner or additive. Never use the cement if it is stringy or jelly like.

Always follow instructions on the label.

Application temperature: 32°F to 110°F (0°C to 43°C).

Storage temperature: 45°F to 110°F (7°C to 43°C).

ASTM has developed the following schedule and may be used as a guide (for relative humidity 60% or less. Sch. 40 size pipe.) e.g. a 2" pipe size joint made at 55°F, 50% Relative Humidity and a test pressure of 100 psi would require a cure time of 4 hrs.

Certification:

This product is tested, certified and approved by NSF International for use on drain, waste and potable water systems. It is also listed by the International Association of Plumbing & Mechanical Officials (IAPMO). It carries the Uniform Plumbing Code (UPC) seal. This cement meets ASTM Standard D2564.



Quality Assurance:

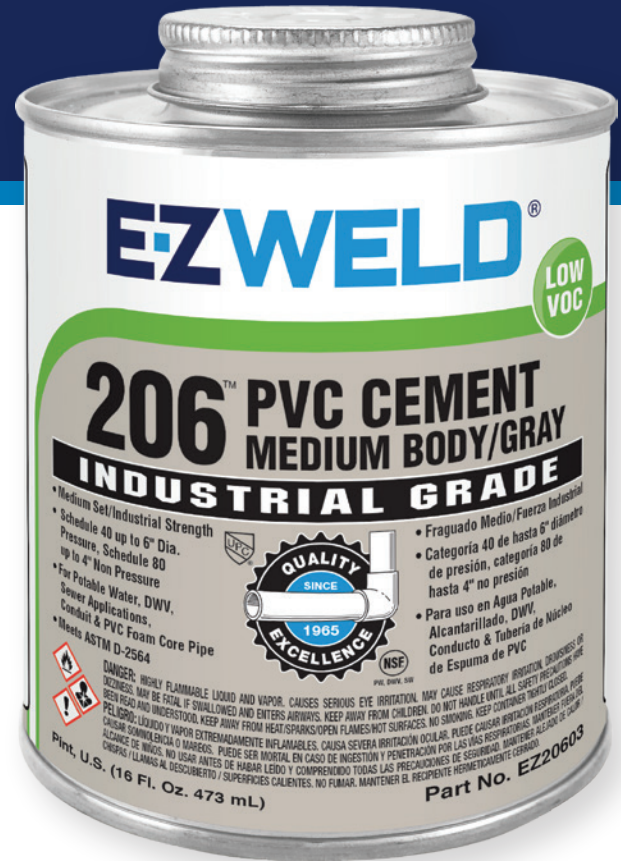
Every batch of cement is carefully checked and monitored to assure consistently high quality standards. Records of every batch are kept. All ingredients are purchased from approved suppliers. This cement has passed the following test (performed in accordance with ASTM Std. D2564):

Lap Shear:

- 250 psi (2.76 Mpa) after 2-hour cure time at 73°F (23°C)
- 500 psi (3.45 Mpa) after 16-hour cure time at 73°F (23°C)
- 900 psi (6.20 Mpa) after 72-hour cure time at 73°F (23°C)

Hydrostatic Burst:

- 400 psi (2.76 Mpa) after 2-hour cure time at 73°F (23°C)



Physical Properties:

Color: Gray

Body: Medium Bodied

Set: Medium

Specific Gravity: 0.953

Shelf life: 3 years (Unopened can)

LOW VOC (VOLITILE ORGANIC COMPOUND)

Maximum VOC per SCAQMD 1168/316A: 510 g/l

Availability:

Size	Part No. Regular	(UPC No.)
2 oz	EZ20606	812574014020
1/4pt	EZ20601	892996002225
1/2pt	EZ20602	892996002232
Pt	EZ20603	892996002249
Qt	EZ20604	892996002256
Gal	EZ20605	892996002263

2 oz., ¼ pt., ½ pt., Pt. And Qt. cans are supplied with dauber inside cap. Gallon sizes supplied with plain cap only.

206 LOW VOC PVC CEMENT MEDIUM BODY/GRAY

Packaging:

Size	2 oz.	¼ Pt	½ Pt	Pt	Qt	Gal
Fluid oz	2	4	8	16	32	128
Liters	0.06	0.12	0.24	0.47	0.95	3.78
Units per case	48	24	24	12	12	6
Weight per case - Lb.	10	9.5	16	15.5	28	54
Weight per case - Kg	4.55	4.32	7.27	7.05	12.73	24.55
Cubic feet per case	0.328	0.260	0.420	0.404	0.762	1.221
Cubic meter per case	0.009	0.007	0.012	0.011	0.022	0.035
Cases per pallet	100	145	90	88	56	27

Safety Precautions:

Ensure adequate ventilation to avoid vapor build up which may cause flash fire. Vapor build up may also cause dizziness, headaches or eye watering. If symptoms are experienced use respiratory protection (NOISH/MSHA TC-23C or equivalent) or leave area and provide more fresh air. Avoid contact with eyes, skin and clothing by use of safety glasses and gloves. Professionals should consult ASTM Standard F402-18 Standard Practice for Safe Handling of Solvent Cements, Primers, and Cleaners Used for Joining Thermoplastic Pipe and Fittings. Professional users should also read the Safety Data Sheet for the product.

Inhalation: If breathing is difficult vacate to fresh air. If breathing problems persist seek immediate medical attention.

Eyes: Flush eyes thoroughly with water for 15 minutes. Get immediate medical attention.

Internal: If swallowed give 1 or 2 glasses of water immediately, call physician, hospital or poison control immediately. **DO NOT INDUCE VOMITING.**

Shipping / Transportation:

Material packaged in less than a liter size is exempted under "Limited Quantity Rules" by DOT. These packages may be shipped with the description ORM - D Consumer Commodity. Packages shipped under this description are not subject to shipping paper requirements for flammable materials.

For a liter and larger sizes (gallon and above container):

Proper Shipping Name: Adhesive

Flammable Class: 3

UN No: UN 1133

Packing Group: PG II

REV/08/18